

Synbit Blend (SYB) Pool Quality Specifications

Quality Specifications for Component Streams to the Synbit Blend (SYB) Pool								
Quality	Units	Min	Max	Typical*	Pool Typical Ex- Superior**	Referee Test Method	Test Frequency	Enbridge Response to Crude Not Meeting Quality Specs
Existing Specifications								
Density (15C)	kg/m ³	≥904	≤940		931	ASTM D4052	Frequency: AR ²	Delayed shut-in ⁶
Viscosity	cSt	≥100	≤350			ASTM D7042	Frequency: QR ⁴	Delayed shut-in ⁶
Olefins, total ¹	mass%		<1			H NMR	Frequency: R ⁷	Immediate shut-in ⁵
Vapour Pressure (VPCR _{4:1} @ 37.8 C)	kPa		70/76 ⁸			ASTM D6377	Frequency: QR ⁴	Immediate shut-in ⁵
S&W	vol%		0.5			ASTM D4007	Frequency: AR ²	Immediate shut-in ⁵
Organic Chlorides ¹	wppm		<1			ASTM D4929	Frequency: QR ⁴	Immediate shut-in ⁵
Component Typical								
MCR	wt%			<9	7.6	ASTM D4530	Frequency: MR ³	Notification Process ⁶
Naphtha (IBP-350F)	mass% recovered			7-14	10	ASTM D7169	Frequency: MR3	Notification Process ⁶
Resid (+980F)	mass% recovered			29-38	32	ASTM D7169	Frequency: MR3	Notification Process ⁶
TAN	mgKOH/g			>1.1	1.6	ASTM D664	Frequency: MR3	Notification Process ⁶
Nickel	mg/L			<65	47	ASTM D5708-05	Frequency: MR3	Notification Process ⁶
Vanadium	mg/L			<172	124	ASTM D5708-05	Frequency: MR3	Notification Process ⁶
Other Requirements								
– Only the following approved Light Synthetics to be utilized as diluent for SYB feeder components. These include OSA, SSP, PAS, CNS, PSC, HSB, SYN, PSY, HSC, and any combination thereof. – Within New Commodity Approval process, a raw bitumen assay is to be submitted.								

*The expected or anticipated crude quality of individual components, understanding the fact that there may be, on occasion, variability outside of the range of the typical.

**The estimated crude quality of a pool is based on a limited number of random composite samples of batches ex-Superior, timeframe May 2019 – May 2020

Notes

- For these properties, blending should not occur.
- AR: All Receipts of SYB component streams tested using weekly composite.
- MR: Monthly Random testing of SYB component streams.
- QR: Quarterly Random testing of SYB component streams. Upon violation perform probational testing at Enbridge discretion.
- Immediate shut-in upon identifying violation. Request third party Certificate of Analysis prior to subsequent receipt.
- Upon violation, notification to applicable party, increase monitoring. Consequence based on outcome of increased monitoring.
- R: Annual Random testing.
- Max 70kPa May 1st through November 30th
Max 76kPa December 1st through April 30th